



## **KILLER INNOVATIONS**

### **VELOCITY DEFENSE MAGAZINE EXTENSION FOR SIG P320 INSTALLATION INSTRUCTIONS**

#### **WARNING:**

- 1. ENSURE ALL FIREARM SAFE PROCEDURES ARE FOLLOWED AND THE FIREARM IS CLEAR AND UNLOADED BEFORE ATTEMPTING TO WORK ON THE FIREARM. ALWAYS FOLLOW PROPER FIREARM SAFETY WHEN USING OR WORKING ON YOUR PISTOL.**
- 2. IT IS RECOMMENDED TO WEAR SAFETY GLASSES AS THE MAGAZINE SPRING IS UNDER COMPRESSION. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY.**
- 3. THE MAGAZINE EXTENSION IS DESIGNED FOR USE ONLY ON STANDARD CAPACITY OEM SIG P320 MAGAZINES. IT WILL NOT WORK ON 10 ROUND MAGAZINES! PLEASE VERIFY YOU HAVE THE CORRECT PISTOL MODEL. DO NOT ATTEMPT TO MODIFY THE MAGAZINE EXTENSION FOR ANY FIREARM OTHER THAN WHAT IT IS INTENDED FOR.**
- 4. IT IS HIGHLY RECOMMENDED YOU READ THE ENTIRETY OF THESE INSTRUCTIONS BEFORE INSTALLATION IS STARTED. THESE INSTRUCTIONS ASSUME BASIC KNOWLEDGE OF THE MAGAZINE ASSEMBLY PROCESS. IF ANY TERMS OR PROCESSES ARE UNFAMILIAR, PLEASE CONTACT A COMPETENT GUNSMITH FOR ASSISTANCE.**

#### **PARTS:**

VERIFY ALL THE PARTS LISTED ARE IN THE PACKAGING.

- QTY: 1) VELOCITY DEFENSE FOR SIG P320 MAGAZINE EXTENSION BODY
- QTY: 1) DETENT PIN AND SPRING (PRE-INSTALLED)
- QTY: 1) #8-32 X 3/16 DOG POINT SET SCREW (PRE-INSTALLED WITH THREAD LOCKER)
- QTY: 1) SLIDING BASE PLATE (PRE-INSTALLED)
- QTY: 1) #6-32 X .375 SET SCREW (INSTALLED WITHOUT THREAD LOCKER)

#### **INSTALLATION:**

- 1. ENSURE FIREARM IS CLEAR AND UNLOADED BEFORE ATTEMPTING TO WORK ON THE FIREARM.**
- 2. REMOVE MAGAZINE FROM PISTOL.**
- 3. REMOVE BASE PAD AND MAGAZINE SPRING FROM THE STOCK MAGAZINE.**
- 4. REMOVE THE FLOOR PLATE FROM THE MAGAZINE EXTENSION BY DEPRESSING THE DETENT PIN AND SLIDING THE PLATE TO THE REAR.**
- 5. REMOVE THE #6-32 SET SCREW AT THE FRONT, TOP, RIGHT OF THE EXTENSION BY INSERTING AN 1/16 WRENCH INTO THE SMALL HOLE IN THE FRONT OF THE EXTENSION, TURNING CLOCKWISE TO THE INSIDE OF THE EXTENSION. PLACE A DROP OF BLUE THREAD LOCKER ON THE THREADS AND REINSTALL BY TURNING THE SCREW COUNTER-CLOCKWISE AND BACKING IT INTO THE HOLE UNTIL IT STOPS.**
- 6. SLIDE THE MAGAZINE EXTENSION ONTO THE BASE OF THE STOCK MAGAZINE UNTIL SEATED.**
- 7. TIGHTEN THE #6-32 SET SCREW UNTIL IT FIRMLY CONTACTS THE BOTTOM OF THE MAGAZINE TUBE. BE CAREFUL NOT TO OVERTIGHTEN SET SCREW!**
- 8. INSTALL THE MAGAZINE SPRING AND FOLLOWER INTO THE MAGAZINE THROUGH THE OPEN END OF THE MAGAZINE EXTENSION. ENSURE THE FOLLOWER IS POINTED FORWARD AND ALIGNED WITH THE TOP FEED LIPS.**
- 9. RE-INSTALL THE FLOOR PLATE BY DEPRESSING THE DETENT PIN SLIDING THE ROUNDED END OF THE PLATE FORWARD OVER THE DETENT PIN UNTIL IT CLICKS UP.**
- 10. TEST THE FUNCTION OF THE MAGAZINE BY LOADING TO FULL CAPACITY, THEN UNLOADING BY HAND ENSURING THE BULLETS ALWAYS STAY SEATED AGAINST THE FEED LIPS.**

IT IS NOT ADVISED TO REMOVE THE #8-32 SET SCREW (LOCATED ON THE SIDE) AND DETENT PIN ASSEMBLY. THESE ARE FACTORY INSTALLED TO PROPER TENSION WITH THREAD LOCKER. IF REMOVED, RE-INSTALL THE SPRING, THEN PIN. APPLY BLUE THREAD LOCKER TO THE 6-32 SET SCREW BEFORE TIGHTENING. TIGHTEN THE SCREW UNTIL IT TOUCHES THE DETENT PIN, THEN BACK OFF UNTIL THE PIN MOVES FREELY, BUT IS STILL RETAINED BY THE END OF THE SET SCREW. LET THE THREAD LOCKER PROPERLY DRY BEFORE USE.



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FOR TECHNICAL ASSISTANCE  
PLEASE EMAIL:  
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FOR ADDITIONAL PRODUCTS  
OR SUPPORT PLEASE VISIT:  
[WWW.KILLER-INNOVATIONS.COM](http://WWW.KILLER-INNOVATIONS.COM)



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EXTENSION**