



KILLER INNOVATIONS

VELOCITY DEFENSE MAGAZINE EXTENSION FOR GLOCK INSTALLATION INSTRUCTIONS

WARNING:

- 1. ENSURE ALL FIREARM SAFE PROCEDURES ARE FOLLOWED AND THE FIREARM IS CLEAR AND UNLOADED BEFORE ATTEMPTING TO WORK ON THE FIREARM. ALWAYS FOLLOW PROPER FIREARM SAFETY WHEN USING OR WORKING ON YOUR PISTOL.**
- 2. IT IS RECOMMENDED TO WEAR SAFETY GLASSES AS THE MAGAZINE SPRING IS UNDER COMPRESSION. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY.**
- 3. THE MAGAZINE EXTENSION IS DESIGNED FOR USE ONLY ON STANDARD CAPACITY OEM GLOCK MAGAZINES. IT WILL NOT WORK ON 10 ROUND MAGAZINES! PLEASE VERIFY YOU HAVE THE CORRECT PISTOL MODEL. DO NOT ATTEMPT TO MODIFY THE MAGAZINE EXTENSION FOR ANY FIREARM OTHER THAN WHAT IT IS INTENDED FOR.**
- 4. IT IS HIGHLY RECOMMENDED YOU READ THE ENTIRETY OF THESE INSTRUCTIONS BEFORE INSTALLATION. THESE INSTRUCTIONS ASSUME BASIC KNOWLEDGE OF THE MAGAZINE ASSEMBLY PROCESS. IF ANY TERMS OR PROCESSES ARE UNFAMILIAR, PLEASE CONTACT A COMPETENT GUNSMITH FOR ASSISTANCE.**

PARTS:

VERIFY ALL THE PARTS LISTED ARE IN THE PACKAGING.

QTY: 1) VELOCITY DEFENSE FOR GLOCK MAGAZINE EXTENSION BODY

QTY: 1) DETENT PIN AND SPRING (PRE-INSTALLED)

QTY: 1) #8-32 X 3/16 HALF DDG POINT SET SCREW (PRE-INSTALLED WITH THREAD LOCKER)

QTY: 1) SLIDING BASE PLATE (PRE-INSTALLED)

QTY: 1) #4-40 X .125 SOCKET HEAD CAP SCREW (INSTALLED WITHOUT THREAD LOCKER)

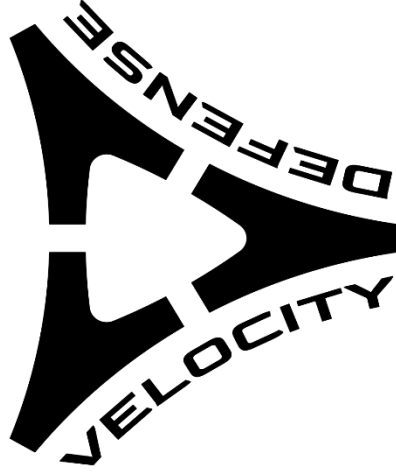
QTY: 1) EXTENDED LENGTH MAGAZINE SPRING

INSTALLATION:

- 1. ENSURE FIREARM IS CLEAR AND UNLOADED BEFORE ATTEMPTING TO WORK ON THE FIREARM.**
- 2. REMOVE MAGAZINE FROM PISTOL.**
- 3. REMOVE BASE PAD AND MAGAZINE SPRING FROM THE STOCK MAGAZINE.**
- 4. REMOVE THE FOLLOWER AND SET ASIDE. THE STOCK SPRING AND PLASTIC BASE WILL NOT BE USED WITH THE MAGAZINE EXTENSION. ONLY THE STOCK FOLLOWER IS USED.**
- 5. INSTALL THE STOCK FOLLOWER ONTO THE EXTENDED MAGAZINE SPRING AND SET ASIDE.**
- 6. REMOVE THE FLOOR PLATE FROM THE MAGAZINE EXTENSION BY DEPRESSING THE DETENT PIN AND SLIDING THE PLATE TO THE REAR.**
- 7. REMOVE THE #4-40 SOCKET HEAD CAP SCREW FROM THE TOP OF MAGAZINE EXTENSION.**
- 8. SLIDE THE MAGAZINE EXTENSION ONTO THE BASE OF THE STOCK MAGAZINE UNTIL SEATED.**
- 9. RE-INSTALL THE #4-40 SCREW INTO THE TOP OF THE MAGAZINE EXTENSION. IT IS RECOMMENDED TO APPLY A SMALL AMOUNT OF BLUE THREAD LOCKER TO THIS SCREW.**
- 10. INSTALL THE EXTENDED MAGAZINE SPRING AND FOLLOWER INTO THE MAGAZINE THROUGH THE OPEN END OF THE MAGAZINE EXTENSION. ENSURE THE FOLLOWER IS POINTED FORWARD AND ALIGNED WITH THE TOP FEED LIPS.**
- 11. RE-INSTALL THE FLOOR PLATE BY DEPRESSING THE DETENT PIN SLIDING THE ROUNDED END OF THE PLATE FORWARD OVER THE DETENT PIN UNTIL IT CLICKS UP.**
- 12. TEST THE FUNCTION OF THE MAGAZINE BY LOADING TO FULL CAPACITY, THEN UNLOADING BY HAND ENSURING THE BULLETS ALWAYS STAY SEATED AGAINST THE FEED LIPS.**

IT IS NOT ADVISED TO REMOVE THE #8-32 SET SCREW AND DETENT PIN ASSEMBLY. THESE ARE FACTORY INSTALLED TO PROPER TENSION WITH THREAD LOCKER. IF REMOVED, RE-INSTALL THE SPRING, THEN PIN. APPLY BLUE THREAD LOCKER TO THE #8-32 SET SCREW BEFORE TIGHTENING. TIGHTEN THE SCREW UNTIL IT TOUCHES THE DETENT PIN, THEN BACK OFF UNTIL THE PIN MOVES FREELY, BUT IS STILL RETAINED BY THE END OF THE SET SCREW. LET THE THREAD LOCKER PROPERLY DRY BEFORE USE.

K I L L E R I N N O V A T I O N S



**GLOCK MAG
EXTENSION**